Flow Ozonolysis Using a Semipermeable Teflon AF-2400 Membrane

**Significance:** A simple and convenient flow chemistry device to bring about the ozonolysis of exomethylenes via gas-to-liquid transfer through semipermeable Teflon AF-2400 tubing was developed. Using a Teflon AF-2400 tubing (90 cm length) connected to a syringe pump (Infors AG, HT-Precidor), the flow ozonolysis of a series of exomethylenes was carried out in methanol with one hour of residence time to give the corresponding ketones (10 examples, 73–95% yield). A citronellol derivative (C10-OTBS) was converted into a C7-OTBS aldehyde under similar conditions in 57% yield.

**Comment:** Gas–liquid contact in a flow chemistry device usually involves the mechanical mixing of two phases. Here, more efficient, controllable, and reliable phase contact was realized using a semipermeable membrane that had high surface areas and selectively allowed O₃ to cross from outside to inside. Teflon AF-2400 consists of an amorphous copolymer of tetrafluoroethylene and a perfluorodimethyldioxolane.

**Products:**
- 87% yield
- 83% yield
- 93% yield
- 95% yield
- 88% yield
- 75% yield
- 73% yield
- 90% yield
- 93% yield
- 76% yield
- 57% yield

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