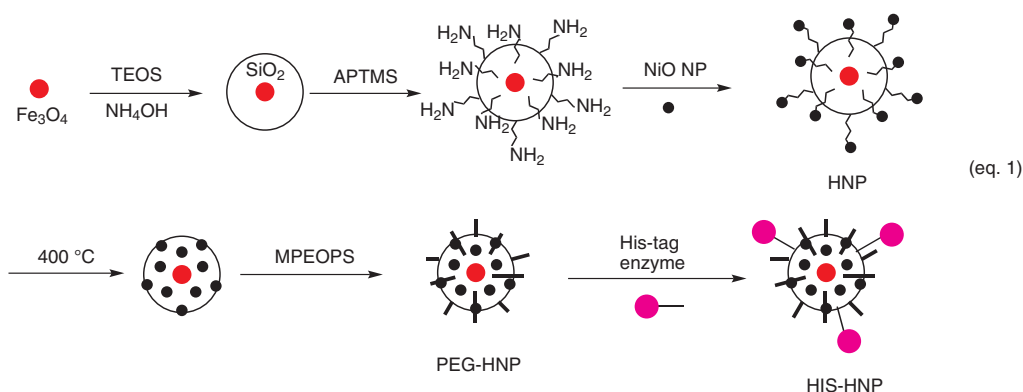
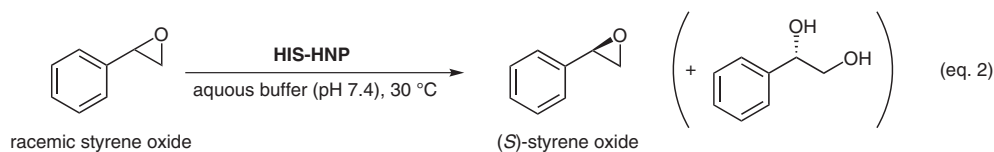


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 Synthesis of Hybrid Fe₃O₄-Silica-NiO Superstructures and Their Application as Magnetically Separable High-Performance Biocatalysts
Chem. Commun. **2009**, 3780-3782.

Optical Resolution with Immobilized Enzymes on Nanoparticles



TEOS: tetraethylorthosilicate
 APTMS: (3-aminopropyl)trimethoxysilane
 MPEOPS: 2-(methoxy[polyethyleneoxy]propyl)trimethoxysilane



1st run: 40.2%, >98% ee (reaction time 25 min)
 2nd run: 37.5%, >98% ee (reaction time 35 min)
 3rd run: 35.3%, >98% ee (reaction time 50 min)
 4th run: 39.5%, >98% ee (reaction time 60 min)
 5th run: 40.0%, >98% ee (reaction time 90 min)
 6th run: 40.7%, >98% ee (reaction time 105 min)

Significance: Enzyme-anchored hybrid nanoparticles (HIS-HNP) were prepared by reaction of His-tagged enzymes (epoxide hydrases) with the PEG-HNP-bearing NiO particles (eq. 1). The kinetic resolution of racemic styrene oxide was performed with HIS-HNP to give enantioenriched (*S*)-styrene oxide (>98% ee). The catalyst was magnetically separated from the reaction mixture and reused five times (eq. 2).

Comment: HNP and PEG-HNP were characterized by ICP-AES, TEM, and SEM analyses. Though the amount of detached enzyme from HIS-HNP was less than 5% during the reaction, the enzymatic activity decreased as the recycling process was repeated.

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 Synfacts 2009, 9, 1045-1045 Published online: 21.08.2009
 DOI: 10.1055/s-0029-1217660; Reg-No.: Y09409SF